



The Exponential Power of Daily Improvement

Calvin L Williams



About Me



Calvin L Williams Founder & CEO of Impruver



- 20 years in Operational Improvement with Fortune 100s
- Over \$2B in Cost Savings and Growth opportunities delivered
- Several award-winning achievements















Company growth is restricted by inadequate improvement culture

Slowness to Adapt to Change

results in missed sales opportunities

Low Sense of Urgency for Productivity

results in lower margins

Apathy for Quality of Work

results in more customer complaints



Companies with inadequate improvement culture tend to fall behind in the market

of companies that fail do so because of an inability to identify and eliminate root causes of issues

68% of employees leave companies due to lack of development opportunities

63%
of employee time is wasted due to ineffective management practices



Daily improvement accelerates learning and results

Traditional Improvement Cycle

2 WEEKS | State | Sta

2 MONTHS



Execute massive plan with dozens of action items

2 WEEKS



Try to convince others that it was a huge success

- No certainty on what worked and what didn't
- No results or feedback for months
- Delayed learning

Daily Improvement Cycle

SUNDAY











WEDNESDAY







FRIDAY



SATURDAY



- Scientific approach with isolated actions
- Daily results and feedback
- Accelerated learning



Toyota famously strives for daily improvement



Toyota Stats:

- By 2003, Toyota was generating more profits than its biggest 3 rivals (Ford, GM, Chrysler) combined
- Return on assets in 2003 were 8x higher than the industry average
- Toyota is considered the Bank of Japan, with over \$81B in cash reserves

Companies across every industry currently practice some form of Continuous Improvement



POLL QUESTION No. 1



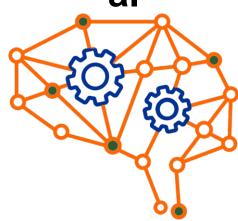
How many process improvements per week does the average person make in your company? (Click only one answer)

- a: 0
- b: 1
- c: 2
- d: 3
- e: 4 or more



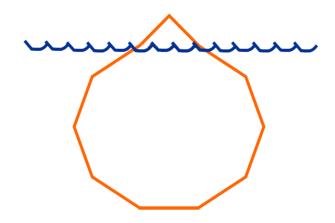
There are 3 important benefits of daily improvement

Psychologic al



Exponential personal growth

Cultural



Exponential cultural development

Business Performance



Exponential business achievement





There are major physiological benefits of daily improvement

Forms a habit and routine of improvement

43%

of everyday actions are enacted habitually while people are thinking about something else

(Journal of Personality and Social Psychology)

Increases engagement at work

59%

of engaged employees say that their job "brings out their most creative ideas," compared to just 3% of employees who were disengaged

(Krugman and Kilman, 2007)

Accelerates experimentation and learning

50%

reduction in time for learning critical skills with students reporting more a more enjoyable experience

(Adams, Karthaus and Rehak, 2011)



Daily improvement activates the dormant right brain

Left brain

Logic

Reason

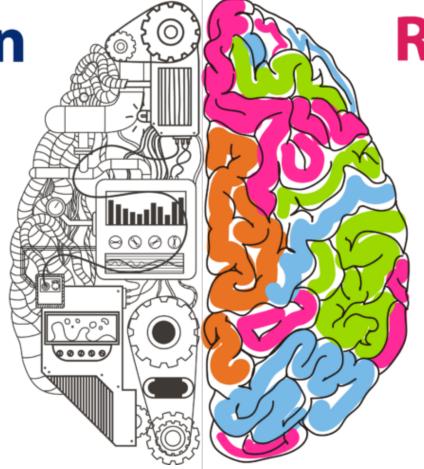
Information Learning

Detail Oriented

Serial Processing

Knowledge

Structured



Right brain

Creativity

Imagination

Transformative Learning

Whole Oriented

Parallel Processing

Understanding

Free-Flow

Incremental progress

bring this to work



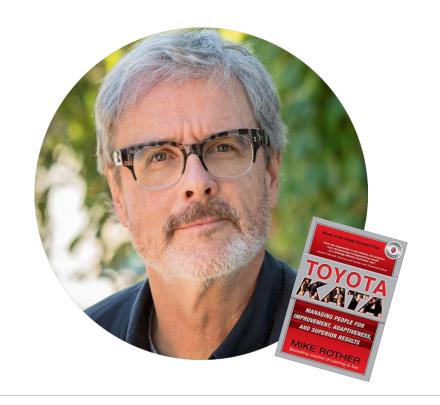
Breakthrough progress

...but bring this to work too





The organization's cultural benefit of daily improvement



"Any organization's competitiveness, ability to adapt, and culture arise from the routines and habits by which the people in the organization conduct themselves every day. It is an issue of human behavior."

- Mike Rother, Toyota Kata: Managing People for Improvement

- Conditions company to embrace change
- Creates an environment where failure is defined as not trying
- Encourages proactive effort towards the company's vision
- Develops a virtuous cycle of more improvement





The business performance benefit of daily improvement

The 1% everyday rule



"If you get 1% better each day for one year, you'll end up 37.7 times better by the time you're done."

James Clear
Author – Atomic Habits

The Ultimate Competitive Advantage



"There are two kinds of companies. Those who work to charge more and those who work to charge less. We will be the second one."

Jeff Bezos Founder – Amazon.com

Systematic Perpetual Improvement

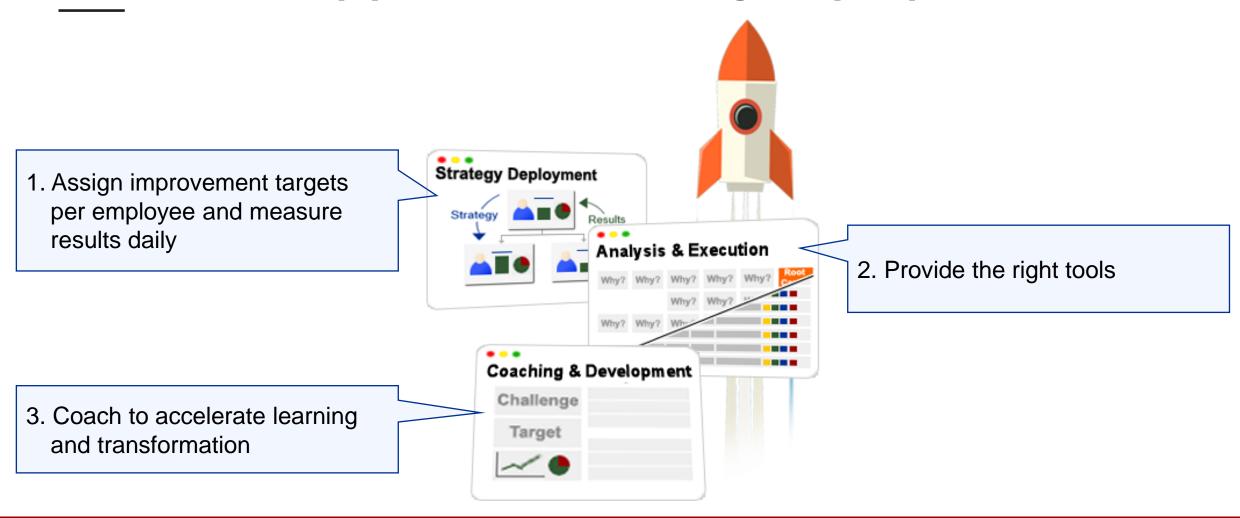


"Something is wrong if workers do not look around each day, find things that are tedious or boring, then re-write the procedures. Even last month's manual should be outof-date."

> Taiichi Ohno Sr Leader – Toyota



There is a 3-step process for achieving daily improvement



TIP: Those closest to the problems are also closest to the best solutions



There are resources to help achieve daily improvement

Tools to get things going



Daily Improvement Software

- Software such as Impruver for daily improvement
- Provides tools to accelerate your journey
- Automates many aspects of administration

Coaching to speed things up



Accelerator Programs

- Generate incredible business results fast
- Achieve Daily Improvement in less time
- Become a Certified CI Coach



Companies practicing daily improvement experience dramatic results in little time



97%

Increase in production output



Mike Brodziak Former President

"Working with the Impruver software has been an absolute pleasure. And the results have been incredible!"



50%

Reduction in changeover times



Mike Wargocki VP of Ops

"I like the systematic approach to engaging all of our people in CI"



56%

Reduction in overproduction



Jeremy Letterman SVP of Ops

"Impruver provides a standard approach for KATA across our network"



126%

Increase in processing capacity for key account



Matt Barnes VP of Ops

"We're seeing more improvement now than we have ever seen"



55%

Increase in maintenance wrench time reporting



Jim Vantyghem Sr Cl Manager

"Impruver leverages the science of improvement to transform the culture"



POLL QUESTION No. 2



How much opportunity do you see for daily improvement in your workplace? (Click only one answer)

a: Significant amount

b: Moderate amount

c: Very little opportunity

d: Don't know or not applicable



Contact me directly for further questions



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Daily Improvement in 30 Days



Questions

QUESTIONS?

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Thank you!

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Next webinar: Gain deep insights into bearing health with ultrasonic analysis

BEST PRACTICE WEBINAR

Wednesday, April 21, 11 a.m. ET

Gain deep insights into bearing health with ultrasonic analysis

Friction is inherent in all machine bearings. When this friction starts bearings. When this friction starts to change, ultrasonic analysis can tell us a lot about what is happening in that bearing. When both friction and impact monitoring with ultrasound get combined with the real-time data collection of a IIoT system, we can uncover the signs of a bearing asking for help.

In this webinar, **Blair Fraser** of UE Systems Inc. discusses how simple it is to apply ultrasonic technology and how taking full advantage can prevent bearing failure from ever occurring.



Blair Fraser



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